



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4411-7
Job Sheet 174226



Part No: D4411-7

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 3/21/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV B SHEET 4 IPP REV:A NEW ISSUE 11-11-02 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		3/21/18	0.00	0.00	Purchasing		At 18/03/16
110	Packaging	6 pcs		3/21/18	0.00	0.00	Packaging2		At 18/03/16
120	QC	6 pcs		3/21/18	0.00	0.00	QC6		
130	Packaging	6 pcs		3/21/18	0.00	0.00	Packaging3-2		
140	QC21-SA	6 Ea		3/21/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 039283 Possible Supplier: Studio lettrage
Descriptions: 110 - Ensure material release note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 14/03/16 ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4411-7P	Placard	6 pcs (1 ea)	100-Purchasing	5052398

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4411-7P	6	0	0

Part Specifications

Specifications could not be found.

CONTAINER NO. 00001000

Placard

PART NO: D4411-7
Serial No/Batch: S052409
Revision:
Operation: Packaging
Change No:

Packaging

Mfg Date: 03/16/18
Job No: 174226



D4411-7 PLACARD

RELEASED
2012-09-28
NP

NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 $\triangle B$
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WHITE TEXT ON BLACK BACKGROUND $\triangle B$

DESIGN	DC	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	DC		
CHECKED	SE	DRAWING NO.	REV. B
MFG. APPR.	ST	D4411	SHEET 4 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	ST	PLACARD	NTS
DATE	12.07.30	COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER PO039283

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039283

PO Date: 3/12/18

Due Date: 3/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaerospace.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

EMAILED
MAR 12 2018

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2258-300P			Placard As Per Dwg D2258 Rev. F	Firmed	3/21/18	6 pcs ✓	0 pcs 6x	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 174132											
2	D2268P			Placard D2268 As Per Dwg D2268 Rev. B	Firmed	3/21/18	12 pcs ✓	0 pcs 12x	12 pcs	\$6.6666/pcs	\$80.00
Line Item Note job# 174222											
3	D3012-1P			Decal D3012-1 As Per Dwg D3012 Rev. A	Firmed	3/21/18	6 pcs ✓	0 pcs 6x	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 174223											
4	D3012-3P			Decal As Per Dwg D3012 Rev. A	Firmed	3/21/18	12 pcs ✓	0 pcs 12x	12 pcs	\$6.6666/pcs	\$80.00
Line Item Note job# 174225											
5	D4411-7P			Placard As Per Dwg D4411 Rev. B	Firmed	3/21/18	6 pcs ✓	0 pcs 6x	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 174226											
Grand Total:										\$400.00	

Order Notes

rev'd At 18/03/16

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

P.B.

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039283

Packing Slip N°:

W00# 22205

Part N°:

Serial N°:

Description: D2258-300P, D2268P,
D3012-1P, D3012-3P, D4411-7P.

Quantity:

6, 12, 6, 12, 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery + 3m / 1 year shelf life.

APPROVAL:

Valerie Young

Signature:

Val Y

Title:

office administrator

DATE:

March 15.18